

Producer: ETS NORD AS
Business reg. code: 10462380
Address: Peterburi tee 53, 11415 Tallinn, ESTONIA
Manufacturing plant: Peterburi tee 53, Tallinn, ESTONIA

Product Trade Brand and identification:

NORDsmoke - Circular smoke extraction ducts from hot dip galvanized steel sheet (Z275).

Ventilation ducts product group for single compartment smoke extraction. It is used in a system to control the movement and/or containment of smoke and heat (spiral ducts, bends, couplings, reducers, collars, T-fittings, end caps, meshed ends).

With this declaration is covered that part of the products (duct and fittings with dimensions Ø 1250-1600 mm) which measurement methodology is missing in standard EN 1366-9:2008.

Declaration of conformity must be coordinated with the local government rescue service inspector.

The company's quality and environmental management systems have been certified to be in conformance with ISO 9001 and ISO 14001 standards.

Accordance with standards:

- All procedures of manufacturing are following principles 'General guide of manufacturing' (TOJ-01 Tootmise üldjuhend)
- Products accordance with standards:
 - EN 12101-7:2011 Smoke and heat control systems - Part 7: Smoke duct sections
 - EVS-EN 1506:2007 Ventilation for buildings - Sheet metal air ducts and fittings with circular cross-section - Dimensions
 - EVS-EN 12237:2003 Ventilation for buildings - Ductwork - Strength and leakage of circular sheet metal ducts
 - EVS-EN 10346:2015 Continuously hot-dip coated steel flat products for cold forming - Technical delivery conditions
 - EVS-EN 10204:2004 Metallic materials - Types of inspection documents
- The products fulfill the Regulation no. 49 (26.07.2013) requirements.
- The products are suitable for use in the atmospheric corrosivity categories C1 to C3 according to ISO 9223:2012.
- Products accordance with procedures of ETS NORD AS:
 - NORDsmoke – Circular smoke extraction ducts

Declaration of conformity has issued: 06.11.2018



Urmas Hiie
Member of Management Board